



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9601
Job Sheet 172120



Part No: 646.9601

Job Qty: 1 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Due Date: 2/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup	Run	Workcenter / Supplier			
					hrs	Hrs				
90	Start up Operation	1 Ea	2/15/18	2/15/18	0.00	0.00	Start Up Stores/Pkg-2			6 FEB 13 2018
110	Packaging	1 pcs	2/15/18	2/15/18	0.00	0.00	Packaging1-1			6 FEB 13 2018
120	Small Fab	1 pcs	2/16/18	2/16/18	0.00	0.47	Small Fab-1			6 FEB 13 2018
130	QC	1 pcs	2/16/18	2/16/18	0.00	0.00	QC5			6 FEB 13 2018
140	Packaging	1 pcs	2/16/18	2/16/18	0.00	0.00	Packaging3-1			6 FEB 13 2018
150	QC21-SA	1 Ea	2/16/18	2/16/18	0.00	0.00	QC21			6 FEB 13 2018

Part Op 120 - Assemble as per dwg and apply locite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
Descriptions: 598:

140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	1 Ea (1 ea)	90-Start up Operation	
646.9811	Upper Deflector	1 Ea (1 ea)	90-Start up Operation	
MS21042L08	Nut	3 Ea (3 ea)	90-Start up Operation	
MS27039-08-19	Screw	3 Ea (3 ea)	90-Start up Operation	
NAS1149FN832P	Washer	6 Ea (6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9701	1	14	0
	646.9811	1	16	0
	MS21042L08	3	866	0
	MS27039-08-19	3	762	0
	NAS1149FN832P	6	4,356	0

Part Specifications

Specifications could not be found.

005787

e

DART
AEROSPACE
S041628



Upper Cutter Assembly

PART NO: 646.9601
Original Serial #: S041628
Revision:
Operation:
Change No:

Start up Operation 02/13/18
Job No: 172120

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Master Unit 000787

Tel (613) 632-5200

Containers on Master Unit 000787				
Serial No	Part No	Customer Part No	Status	Quantity
S041622	646.9701		Allocated	1
S041623	646.9811		Allocated	1
S041624	MS21042L08		Allocated	3
S041625	MS27039-08-19		Allocated	3
S041626	NAS1149FN832P		Allocated	6